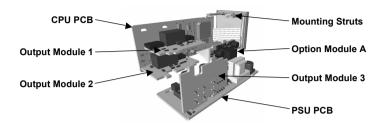
1/16 DIN Controller with HBA **Quick Start Manual PK506 (0037-75487)**



CAUTION: Installation should be only performed by technically competent personnel. Local Regulations regarding electrical installation & safety must be observed.

1. INSTALLATION

Installing Option Modules

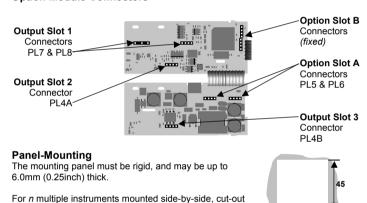


To access modules 1 or A, first detach the PSU and CPU boards from the front by lifting first the upper, and then lower mounting struts. Gently separate the boards.

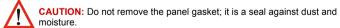
- Plug the required option modules into the correct connectors, as shown below Locate the module tongues in the corresponding slot on the opposite board
- Hold the main boards together while relocating back on the mounting struts.
- Replace the instrument by aligning the CPU and PSU boards with their guides in the housing, then slowly push the instrument back into position.

Note: Option modules are automatically detected at power up.

Option Module Connectors



Tolerance +0.5, -0.0mm Slide mounting clamp over the instrument housing towards rear face Mounting Pane of mounting panel until Instrument the tongues engage in atchets and instrument is clamped in position. Ratchets Hold instrument firmly in Gasket position (apply pressure to bezel only)

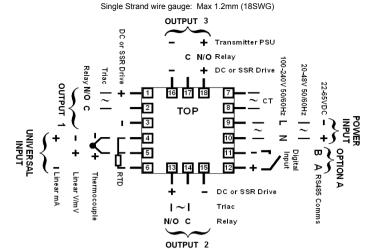




PK504 0037-75490 November, 2014

Rear Terminal Wiring

USE COPPER CONDUCTORS (EXCEPT FOR T/C INPUT)



These diagrams show all possible option combinations. The actual connections required depends on the exact model and options fitted.



CAUTION: Check information label on housing for correct operating voltage before connecting supply to Power Input

Fuse: 100 – 240V ac – 1amp anti-surge 24/48V ac/dc - 315mA anti-surge

Note: At first power-up the message 9obo ConF is displayed, as described in section 7 of this manual. Access to other menus is denied until configuration mode is completed.

2. SELECT MODE

Select mode is used to access the configuration and operation menu functions. It can be accessed at any time by holding down and pressing .

In select mode, press for to choose the required mode, press to enter. An unlock code is required to prevent unauthorized entry to Configuration, & Setup modes. Press for to enter the unlock code, then press to proceed.

Mode	Upper Display	Lower Display	Description	Default Unlock Codes
Operator	OPtr	SLEE	Normal operation	None
Set Up	SELP	SLEE	Tailor settings to the application	10
Configuration	ConF	SLEE	Configure the instrument for use	20
Product Info	ınFo	SLEE	Check manufacturing information	None
Auto Tunina	DLII-	ELEL	Invoke Pre Tune or Self Tune	

Auto-Tuning REUn 5LLE Invoke Pre-Tune or Self-Tune

Note: The instrument will always return automatically to Operator mode if there is no key activity for 2 minutes.

3. CONFIGURATION MODE

First select Configuration mode from Select mode (refer to section 2).

Press to scroll through the parameters, then pres to set the required value. Press to accept the change, otherwise parameter will revert to previous value. To exit from Configuration mode, hold down and press to , to

Note: Parameters displayed depends on how instrument has been configured. Refer to user guide (available from your supplier) for further details. Parameters marked * are repeated in Setup Mode.

Param	eter	Lower Display	Upper Display	3			Default Value
Input Range	/Туре	inPt	See	See following table for possible codes			JE
Code	Input Typ Range	oe &	Code	Input Type & Range	Code	Input Typ Range	e &
ЬΕ	B: 100 - 18	24 °C	F.E	K: -128.8 - 537.7 °C	PZ4F	PtRh20% v	
ЬF	B: 211 - 33	15 °F	₽.F	K: –199.9 - 999.9 °F	rear	32 - 3362 °	F
EE	C: 0 - 2320	°C	nΕ	N: 0 - 1399 °C	PEC	Pt100: -19	9 - 800 °C
EF	C: 32 - 420	8 °F	nF	N: 32 - 2551 °F	PŁF	Pt100: -32	8 - 1472 °F
EC	E: -100 - 10	000 °C	rE	R: 0 - 1759 °C	Pt_[Pt100: -12	8.8 - 537.7 °C
EF	E: -148 - 18	332 °F	гF	R: 32 - 3198 °F	Pt_F	Pt100: -19	9.9 - 999.9 °F
E_C	E: -100.0 -	999.9 °C	50	S: 0 - 1762 °C	0_20	0 - 20 mA I	OC
E_F	E: -148.0 -	999.9 °F	5F	S: 32 - 3204 °F	4_20	4 - 20 mA [OC
JE	J: -200 - 1	200 °C	ΕE	T: -240 - 400 °C	0_50	0 - 50 mV I	OC .
JF	J: -328 - 2	192 °F	ĿF	T: –400 - 752 °F	10_50	10 - 50 mV	DC
J_E	J: -128.8 -	- 537.7 °C	£_E	T: -128.8 - 400.0 °C	0_5	0 - 5 V DC	
J_F	J: -199.9 -	999.9 °F	Ł_F	T: -199.9 - 752.0 °F	1_5	1 - 5 V DC	
П П	K: –240 - 1	373 °C	0705	PtRh20% vs. 40%:	0_ 10	0 - 10 V DO	
FF	K: -400 - 2	2503 °F	P24C	0 - 1850 °C	2_ 10	2 - 10 V DO	;
Note: Decimal point shown in table indicates temperature resolution of 0.1°							

Parameter	Lower		Adjustment range & Description	Default Value
Scale Range	Display r UL	Sca	Range max	
Upper Limit Scale Range			(Lin=1000) Range min	
Lower Limit	rLL		Range Minimum to ale Range Upper Limit -100	(Linear=0)
Decimal Point Position	dPo5	D=XXXX	1	
		(non-temperature ranges only) 5n9L Primary only		
Control Type	CEAL	dURL	Primary & Secondary	5n9L
Drimon, Outnut		гЕИ	(e.g. heat & cool) Reverse Acting	
Primary Output Control Action	EtrL	d ir	Direct Acting	rEU
		P_H i	Process High Alarm	
A1 4T	·	P_Lo	Process Low Alarm	
Alarm 1Type	ALAI	dE bAnd	Deviation Alarm Band Alarm	P_H :
		nonE	No alarm	
High Alarm 1	PhA I	,		Range Max
Value* Low Alarm 1		Range	Minimum to Range Maximum in display units	
Value*	PLAI			Range Min
Band Alarm 1 Value*	ЬAL I	1 LSD to	span from setpoint in display units	5
Dev. Alarm 1	dAL I	+/- Spa	an from setpoint in display units	5
Value* Alarm 1				
Hysteresis*	HHA I	1 LS	SD to full span in display units	
Alarm 2 Type* High Alarm 2	AL AZ			P_Lo
Value*	PhA2			Range Max
Low Alarm 2 Value*	PLA2		Options as for alarm 1	Range Min
Band Alarm 2	6AL2			5
Value* Dev. Alarm 2				_
Value*	4AL2		Options as for alarm 1	5
Alarm 2 Hysteresis*	ВНЯS		options as for alarm 1	1
Loop Alarm	LAEn		disabled), AULo (2x Ar5L time)	d ,5A
Time Type Manual Loop		0	r iiiAn (LAL i time value)	
Alarm Time*	LAF	0.0	I to 99.59 (1s to 99m 59s)	99_59
Alarm Inhibit		nonE	No alarms Inhibited	
	I nh i	ALA I ALA2	Alarm 1 inhibited Alarm 2 inhibited	nonE
		both	Alarm 1 and alarm 2 inhibited	
		Pri	Primary Power	
		5Ec	Secondary Power	
		AL_d A I_r	Alarm 1, Direct Alarm 1, Reverse	
		H2_d	Alarm 2, Direct	
		A2_r	Alarm 2, Reverse	
		LP_d LP_r	Loop Alarm, Direct Loop Alarm, Reverse	
	== .	Or_d	Logical Alarm 1 OR 2, Direct	
Output 1 Usage	USE I	0r_r	Logical Alarm 1 OR 2, Reverse	Pri
		Ad_d	Logical Alarm 1 AND 2, Direct	
		Ad_r rEt5	Logical Alarm 1 AND 2, Reverse Retransmit SP Output	
		rEtP	Retransmit PV Output	
		hb_d	Heater Break Alarm Direct	
		hb_r	Heater Break Alarm Reverse	
		Anyd Anyr	Any Alarm Direct Any Alarm Reverse	
		0_5	0 to 5 V DC output	
Linear Output 1		0_ 10	0 to 10 V DC output	
Range	FAL I	2_ 10	2 to 10 V DC output	0_ 10
		0_20 4_20	0 to 20 mA DC output 4 to 20 mA DC output	
Retransmit			-1999 to 9999	
Output 1 Scale Maximum	ro IH	(di	splay value at which output will be maximum)	Range max
Retransmit		-1999 to 9999		
Output 1 Scale Minimum	ro IL	(display value at which output		Range min
Output 2 Usage	USE2	will be minimum) As for output 1		Sec or Al2
Linear Output 2	FAb5		As for output 1	0_ 10
Range Retransmit			-1999 to 9999	
Output 2 Scale	ro2H	(di	splay value at which output will be maximum)	Range max
Maximum Retransmit				
Output 2 Scale Minimum	ro2L	(di	Range min	
Output 3 Usage	USE3		will be minimum) As for output 1	AL_d
			·	

Parameter	Lower Display	Upper Display	Adjustment range & Description	Default Value
Linear Output 3 Range	E463		As for output 1	0_ 10
Retransmit Output 3 Scale Maximum	ro3H	(0	-1999 to 9999 display value at which output will be maximum)	Range max
Retransmit Output 3 Scale Minimum	ro3L	(0	-1999 to 9999 display value at which output will be minimum)	Range mir
Display Strategy	d .5P	1, 2	?, 3, 4, 5 or 6 (refer to section 8)	
Serial		iiibn	Modbus with no parity	
Communications	Prot	ппьЕ	Modbus with Even Parity	iiiibn
Protocol		iiibo	Modbus with Odd Parity	
		1_2	1.2 kbps	
Serial	PUNG	2_4	2.4 kbps	
Communications Bit Rate		4_8	4.8 kbps	4_8
Dicitate		9_6	9.6 kbps	
		19_2	19.2 kbps	
Comms Address	Addr	- 1	1 to 255	
Camma Writa		r_99	Read/Write	
Comms Write	CoEn	r_0	Read only	r_!!!
Digital Input 1		d :51	Setpoint 1 / Setpoint 2 select	
Usage	d 19 1	d ,A5	Automatic / Manual select	d 15 l
Configuration Lock Code	ELoc		20	

4. SETUP MODE

Note: Configuration must be completed before adjusting Setup parameters. First select Setup mode from Select mode (refer to section 2). The MANUAL LED will light while in Setup mode. Press 2 to scroll through the parameters, then press 1 or 1 to set the required value.

To exit from Setup mode, hold down 2 and press 1 to return to Select mode.

Parameter	Lower Display	Upper Display Adjustment Range & Description	Defaul Value
Input Filter Time Constant	FiLE	OFF or 0.5 to 100.0 secs	2_0
Process Variable Offset	OFF5	±Span of controller	E
Primary Power	PP	Comment a source level of transfer and a	N1//
Secondary Power	5P!!!!	Current power levels (read only)	N/A
Primary Proportional Band	Pb_P	0.0% (ON/OFF) and 0.5% to	10_0
Secondary Proportional Band	Pb_5	999.9% of input span	10_1
Automatic Reset (Integral Time)	Ar5t	1 sec to 99 mins 59 secs and OFF	5_0
Rate (Derivative Time)	rALE	00 secs to 99 mins 59 secs	1_ 15
Overlap/Deadband	OL	-20 to +20% of Primary and Secondary Proportional Band	ı
Manual Reset (Bias)	ь ,85	0%(-100% if dual control) to 100%	2:
Primary ON/OFF Differential	d iFP	0.1% to 10.0% of input span centered about the setpoint.	
Secondary ON/OFF Diff.	d ıF5	(Entered about the setpoint.	0_!
Prim. & Sec. ON/OFF Differential	d ıFF	of span)	
Setpoint Upper Limit	5PUL	Current Setpoint to Range max	R/ma
Setpoint Lower limit	5PLL	Range min to Current Setpoint	R/mi
Primary Output Power Limit	OPUL	0% to 100% of full power	اما
Output 1 Cycle Time	[E I	05 1 2 4 9 46 22 64 129	
Output 2 Cycle Time	CF5	0.5, 1, 2, 4, 8, 16, 32, 64, 128, 256 or 512 secs.	3
Output 3 Cycle Time	EF3		
High Alarm 1 Value	PhA I	Range Minimum to Range	R/ma
Low Alarm 1 Value	PLAI	Maximum	R/mi
Deviation Alarm 1 Value	dAL I	±Span from SP in display units	:
Band Alarm 1 Value	ЬAL I	1 LSD to span from setpoint	:
Alarm 1 Hysteresis	AHA I	1 LSD to full span in display units	
High Alarm 2 Value	PhA2	Range Minimum to Range	R/ma
Low Alarm 2 Value	PLA2	Maximum	R/mi
Deviation Alarm 2 Value	dAL2	±Span from SP in display units	:
Band Alarm 2 Value	6AL2	1 LSD to span from setpoint	:
Alarm 2 Hysteresis	HH45	1 LSD to full span in display units	
Manual Loop Alarm Time*	LAL	0.0 I to 99.59 (1s to 99m 59s)	99_5
Auto Pre-tune	APŁ		
Auto/Manual Control Selection	PoEn	ם י5Я (disabled) or EnЯь (enabled)	d (5)
Setpoint Select Shown In Operator Mode	55En	Zima (chablea)	
Setpoint Ramp Adjustment Shown In Operator Mode	5Pr	ป เริศ (disabled) or Eกศิษ (enabled)	d ,51

Continued on next page...

Parameter	Lower Display	Upper Display Adjustment Range & Description	Default Value
SP Ramp Rate Value	гP	1 to 9999 units/hour or Off (blank)	Off
Setpoint Increment Value	5P in	0 to +input span	- 1
Programmable Sensor Break	РЅЬ	ป เริศ (disabled) or Eกศิษ (enabled)	EnAb
Preset Power Output	PPo	0%(-100% if dual control) to 100%	0
Heater Current High Scale Limit	hErH	0.0 to 100.0	0_0
Low Heater Break Alarm Value	L_hb	0 to Heater Current High Scale	0_0
High Heater Break Alarm Value	H_ hb	Limit	0_0
Short Circuit Heater Break Alarm	5_46	d เริศ (disabled) or Eกศิษ (enabled)	EnAb
Soft Start Setpoint	555P	Setpoint upper limit to setpoint lower limit*	R/min
Soft Start Time	55£ ,	0 to 99min 59secs	0
Soft Start Output Power Limit	550L	0 to Output Power Limit	Output Power Limit
Setpoint Value	5P	Scale range upper to lower limits. (when dual or remote setpoint	
Setpoint 1 Value	_5P I	options are used, 5P is replaced by 5P I or 5P2	Scale Range Minimum
Setpoint 2 Value	_5P2	or before the legend indicates the currently active SP)	iviiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiii
Setup Lock Code	SLoc	0 to 9999	10

*Note: Soft start will not run if the process variable is greater than the sofi start setpoint. Soft start will be held if Pre-tune does not complete by the soft

5. AUTOMATIC TUNING MODE

First select Automatic tuning mode from Select mode (refer to section 2).

Press 2 to scroll through the modes, then press 4 or 4 to set the required

To exit from Automatic tuning mode, hold down and press , to return to Select mode.

Pre-tune is a single-shot routine and is thus self-disengaging when complete. If APL in Setup mode = EnAb, Pre-tune will attempt to run at every power up*. Refer to the full user guide (available from your supplier) for details on controller

Parameter	Lower Display	Upper Display	Default Value
Pre-Tune	PEUn	On or OFF. Indication remains OFF if automatic	DEF
Self-Tune	5tUn	tuning cannot be used at this time*	UFF
Tune Lock	ELoc	0 to 9999	0

^{*} Note: Automatic tuning will not engage if either proportional band = 0. Also, Pre-tune will not engage if setpoint is ramping, the PV is less than 5% of input span from the setpoint.

6. PRODUCT INFORMATION MODE

First select Product information mode from Select mode (refer to section 2). Press 2 to view each parameter. To exit from Product Information mode, hold down and press to return to Select mode. Note: These parameters are all read only.

Parameter	Lower	Upper	Description
Input type	Display	Display	Universal input
iliput type	In_I		
		nonE	No option fitted
Output 1 Module Type		LLA	Relay output
Fitted	OPn I	55r	SSR drive output
		Eri	Triac output
		Lin	Linear DC voltage / current output
Output 2 Module Type Fitted	OPn2		As Option 1
		nonE	No option fitted
O 1 - 1 O M - 1 1 - T	OPn3	rLY	Relay output
Output 3 Module Type Fitted		55r	SSR drive output
i illed		Lin	Linear DC voltage / current output
		dc24	Transmitter power supply
		nonE	No option fitted
Auxiliary Option A Module Type Fitted	OPnA	r485	RS485 communications
Module Type Titled		1 B P	Digital Input*
Auxiliary Option B		nonE	No option fitted
Module Type Fitted	OPnb	HC 'b	Heater Current input
Firmware Type	FEJ	Value displayed is firmware type numbe	
Firmware Issue	155	Value displayed is firmware issue numbe	
Product Revision Level	PrL	Value displayed is Product Revision leve	
Date Of Manufacture	dOiii	Manufacturing date code (mmy	
Serial Number 1	5n 1		First four digits of serial number

Parameter	Lower Display	Upper Display	Description
Serial Number 2	5n2		Middle four digits of serial number
Serial Number 3	5n3		Last four digits of serial number

7. MESSAGES & ERROR INDICATIONS

These messages indicate that an error has occurred or there is a problem with the process variable input signal or its wiring

Caution: Do not continue with the process until the issue is resolved.

Parameter	Upper Display	Lower Display	Description
Instrument Parameters Are In Default Conditions	goto	ConF	Configuration & Setup required. This screen is seen at first turn on, or if hardware configuration has been changed. Press 2 to enter the Configuration Mode, next press or 1 to enter the unlock code number, then press 2 to proceed
Automatic Loop Alarm Overridden	RErr	LAEn	Loop Alarm set for RULa but Pb_P is set to 0.0% (ON/OFF control). Loop Alarm uses the manual Loop Alarm Time until PID control is restored. Ensure LRL i is set correctly
Input Over Range	CHH3	Normal	Process variable input > 5% over-range
Input Under Range	[LL]	Normal	Process variable input > 5% under-range
Input Sensor Break	OPEn	Normal	Break detected in process variable input sensor or wiring
Output 1 Error		OPn I	Option 1 module fault
Output 2 Error		0Pn2	Option 2 module fault
Output 3 Error	Err	OPn3	Option 3 module fault
Option A Error		DPnA	Option A module fault
Option B Error		OPnb	Option B module fault

8. OPERATOR MODE

This mode is entered at power on, or accessed from Select mode (see section 2). Note: All Configuration mode and Setup mode parameters must be set as required before starting normal operations.

Press 2 to scroll through the parameters, then press 1 or 1 to set the

Note: All Operator Mode parameters in Display strategy 6 are read only (see in configuration mode), they can only be adjusted via Setup mode.

Upper	Lower	Display Strategy and When Visible	Description
Display	Display	When visible	
PV Value	Active SP Value	1 & 2 (initial screen)	PV and target value of selected SP Local Setpoints are adjustable in Strategy 2
PV Value	Actual SP Value	3 & 6 (initial screen)	PV and actual value of selected SP (e.g. ramping SP value). Read only
PV Value	Heater Current	1 & 2 (initial screen)	PV and heater current valueЯ shown when soft start running
PV Value	(Blank)	4 (initial screen)	Process variable only Read only
Active SP Value	(Blank)	5 (initial screen)	Target value of selected setpoint only. Read only
SP1 Value	_5P I	 lit if active SP = SP1 	Target value of SP1 Adjustable except in Strategy 6
SP2 Value	_5P2	lit if active SP = SP2	Target value of SP2 Adjustable except in Strategy 6
Actual SP Value	SPrP	rP is not blank	Actual (ramping) value of selected SP. Read only
Ramp Rate	rР	5Pr enabled in Setup mode	SP ramping rate, in units per hour Adjustable except in Strategy 6
Soft Start Time Remaining	55rE	Only visible when soft start is running	The time remaining until soft start finishes
Active Alarm Status	ALSE	When one or more alarms are active. The ALARM indicator will also flash	Alarm 2 active HL2 — Alarm 1 active Loop Alarm active L / Short Circuit Alarm 5 High HB Alarm H / Low HB Alarm L

Manual Control

If PoEn is set to EnRb in Setup mode, manual control can be selected/de-selected

by pressing the key in Operator mode, or by changing the status of a digital input if **d** · **9** · has been configured for **d** · **R5** in Configuration mode.

While in Manual Control mode, the indicator will flash and the lower display will show Pxxx (where xxx is the current manual power level). Switching to/from manual mode is via Bumpless Transfer. Press or U to set the required output power. Caution: Manual power level is not restricted by the OPUL or 550L power limit

9. SOFT START FEATURE

Soft start is used when a gentle start-up phase is required before rising to the full working temperature. During soft-start, a dedicated soft start setpoint (555P) is used that controls the process to a lower temperature. The period for which the soft start setpoint is applied is set by Soft Start Time (55£ 1). During the soft start time the output power is limited by the Soft Start Output Power Limit (550L) and setpoint

Start-up Setpoint: Bounded by Scale Range Maximum and Scale Range Minimum. Setpoint ramping is not applied

Time Remaining: 0 (Soft start disabled) to 99mins 59secs in 1 second increments

Soft Start Power Primary output power limit used during soft start -100% to 100%

Cycle Time: Cycle time used during soft start equals 1/4 displayed cycle time, but is never less than 0.5 seconds

Operating mode: Assumes reverse-acting control. Heater current monitoring is suspended while soft start is running.

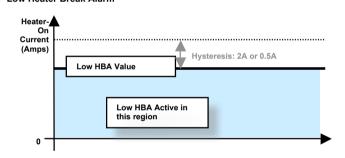
10. PROGRAMMABLE SENSOR BREAK

When the Programmable Sensor Break feature is enabled, and a sensor break is detected, the output is set to an average power value calculated by the instrument When the Programmable Sensor Break (P5b) feature is disabled, and a sensor break is detected, the output is set to the Preset Power Output value (PPa).

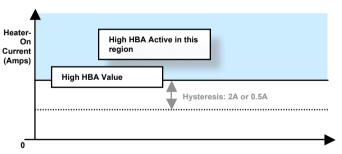
11. HEATER BREAK ALARMS

The heater current monitor is used to diagnose faults in the heater elements. A Low Heater Break Alarm is typically used for early detection of heater element failure; it detects whether the heater current is lower than it should be. A High Heater Break Alarm can sometimes be useful for detecting partial shorts between heater elements, etc; it detects whether the heater current is higher than it should be. Short Circuit Heater Break Alarm is typically used to detect if the heater control device is stuck in the ON condition - welded relay contacts, failed SSR etc. This alarm is based on the heater current acquired whilst the Output is off. When soft start is running Heater current monitoring is suspended. This is because for soft start the output is cycled very fast, and a valid heater current reading may not be possible

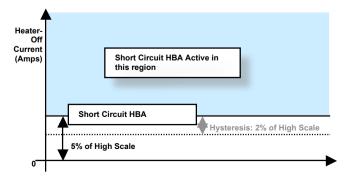
Low Heater Break Alarm



High Heater Break Alarm



Short Circuit Heater Break Alarm



12. SERIAL COMMUNICATIONS

Refer to the full user guide (available from your supplier) for details.

13. SPECIFICATIONS

UNIVERSAL INPUT

±0.1% of full range, ±1LSD (±1°C for Thermocouple CJC). Thermocouple Calibration

BS4937 NBS125 & IEC584 PT100 Calibration ±0.1% of full range, ±1LSD.

BS1904 & DIN43760 (0.00385Ω/Ω/°C). DC Calibration: ±0.1% of full range, ±1LSD.

Sampling Rate: 4 per second

>10M Ω resistive, except DC mA (5 Ω) and V (47k Ω). Impedance: Thermocouple, RTD, 4 to 20 mA, 2 to 10V and 1 to 5V Sensor Break Detection: ranges only. Control outputs go to a calculated average

power value or to the programmable output power.

Isolated from all outputs (except SSR driver). Isolation:

Universal input must not be connected to operator accessible circuits if relay outputs are connected to a hazardous voltage source. Supplementary insulation or input grounding would

then be required.

HEATER CURRENT INPUT

Accuracy: ±2% of input range ±1 LSD.

Sampling Rate: 2 per second

Internal burden

Heater current span: 0 to 50mA, rms (sinusoidal input waveform).

Scaleable up to 100A

Isolation: Via external current transformer.

DIGITAL INPUTS

Open(2 to 24VDC) = SP1, Local SP or Auto Mode, Volt-free(or TTL):

Closed(<0.8VDC) = SP2, Remote SP or Manual Mode.

Reinforced safety isolation from inputs and other outputs

Isolation: **OUTPUTS**

Relav

Contact Type & Single pole (SP); 2A resistive at 120/240VAC.

Rating:

Lifetime: >500,000 operations at rated voltage/current

Isolation: Isolated from input and other outputs.

SSR Driver

Drive Capability: SSR drive voltage >10V into 500Ω min.

Not isolated from universal input or other SSR driver outputs. Isolation

20 to 280Vrms (47 to 63Hz). Operating Voltage:

Current Rating: 0.01 to 1A (full cycle rms on-state @ 25°C);

derates linearly above 40°C to 0.5A @ 80°C.

Isolation: Reinforced safety isolation from inputs and other outputs.

Linear DC

8 bits in 250mS (10 bits in 1s typical, >10 bits in >1s typical). Resolution: Isolation: Reinforced safety isolation from inputs and other outputs.

Transmitter PSU

Power Rating: 19 to 28V DC (24V nominal) into 910 Ω minimum resistance. Isolation: Reinforced safety isolation from inputs and other outputs.

SERIAL COMMUNICATIONS

RS485, at 1200, 2400, 4800, 9600 or 19200 bps. Physical:

Protocols:

Reinforced safety isolation from all inputs and outputs.

OPERATING CONDITIONS (FOR INDOOR USE)

Ambient Temperature: 0°C to 55°C (Operating), -20°C to 80°C (Storage).

Relative Humidity: 20% to 95% non-condensing.

Supply Voltage and 100 to 240VAC ±10%, 50/60Hz, 7.5VA (for mains powered versions) or

20 to 48VAC 50/60Hz 7.5VA or 22 to 65VDC 5W

(for low voltage versions).

ENVIRONMENTAL

Standards: CE, UL, cUL.

EMI-Complies with EN61326 (Susceptibility & Emissions).

Complies with EN61010-1 & UL3121. Considerations: Pollution Degree 2, Installation Category II.

Front Panel Sealing: To IP66 (IP20 behind the panel).

PHYSICAL

Front Bezel Size: 48 x 48mm Depth Behind Panel: 110mm

0.21kg maximum. Weight: